

# PREMIER Boundary Waters 310

## Mighty 'Toon; Mighty Performance

**GO BOATING  
TESTED**



**M**ost boaters like pontoon boats chiefly for their size and comfort, and Premier Marine offers a line of 'toons that gives you an extra measure of both. The 31-foot, 2-inch Premier Boundary Waters 310 comes standard with a 10-foot-wide deck and enough room to bring 23 people aboard — no one gets left behind with this boat.

Inside your passengers are taken care of with Flexsteel innerspring furniture as well as a pair of Flexsteel 7-Star recliners to port. Satisfying the thirst and hunger of all these people is made possible thanks to the standard Caribbean Galley, which includes a huge countertop, a real refrigerator, a sink with a faucet and plenty of storage — a microwave is optional.

The driver is treated well with a dual Flexsteel chair with independent reclining backrests. There's also a full-featured helm including a Lowrance X52 depth finder. The entire helm is elevated about 7 inches

on Premier's Command View helm, which comes standard on this boat and helps get your view up over your passengers' heads.

Other standard features include an entertainment helm with a cooler built into the front, a pop-up changing room and Berber carpet.

While you might expect a big 'toon like this to be a slow barge made for tooling around the lake at 20 mph, you'll be glad to know the 310 can really perform. Our test boat was equipped with the optional PTX package and a pair of 225 hp Mercury Verados, which delivered a top speed of 46.6 mph and a playful handling attitude for such a large boat.

The PTX improves performance with a 36-inch U-shaped tube down the center that has a flat 12-inch planing surface. Together with lifting strakes and plenty of engine trim this package works to get the front of the tubes up and out of the water for better speed and handling — and we can assure you it works as advertised.



The Premier Boundary Waters 310 is not only a large pontoon, it's fully featured. You're looking at \$99,950 along with our pair of 225 hp Mercury Verados — not bad for a large pontoon with great performance and all the bells and whistles.

### PERFORMANCE & PRICING

## PREMIER BOUNDARY WATERS 310

#### SPECIFICATIONS

LENGTH	31 ft., 2 in.
BEAM	10 ft., 2 in.
CAPACITY	23 people
DRY WEIGHT	5,200 lbs.
FUEL CAPACITY	85 gals.
MAXIMUM POWER	450 hp
TUBES/DIAMETER	PTX

#### PERFORMANCE

	MPH	RPM	MPG	RANGE (MILES)	DBA
PEAK	46.6	6,000	1.03	79	92
CRUISE	27.0	3,500	2.11	161	85
0-30 MPH ACCELERATION				4.8 seconds	

*Fuel consumption measured with MerCruiser SmartCraft digital fuel-flow gauge; range based on 90% of total fuel capacity*

#### TEST POWER

**MOTOR** twin 225 hp Mercury Verado 225 four-strokes

**PROPS** 17-pitch 4-blade stainless steel  
Revolutions

*Craft available with single and twin motors (115 to 450 hp total) from most outboard manufacturers*

#### BASE PRICE

**WITH TEST POWER** \$99,950\*

*\*Price can vary depending on options and location — price does not include trailer or freight*

#### FIVE NOTABLE OPTIONS

PTX triple tube package, Porta Potti w/pumpout, upper deck (w/optional furniture and spiral staircase), stern drive power, freshwater washdown system

#### FIVE NOTABLE STANDARDS

13.5-foot Bimini w/boot, Flexsteel 7-Star helm chair; raised galley and helm, hydraulic steering, changing room on port side, Kenwood AM/FM/CD stereo w/six directional speakers

#### BUILDER

**Premier Marine Inc.**, 26612 Fallbrook Ave., Wyoming, MN 55092; (800) 815-6392; [www.pontoons.com](http://www.pontoons.com)

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